





TDS Precision Products Gmbl Industriestrasse 1a CH-8157 Dielsdorf

T + 41 44 885 30 80 info@tds-pp.com www.tds-pp.com



# PRO Series Programmable Servo Drive

Product Datasheet for PRO-A04V36





## Compact drive solution for rotary or linear brushless, stepper or PMDC brush motors.

The ElectroCraft PRO Series Programmable Servo Drives are based on a new design concept offering a cost effective, compact and modular solution for the control of rotary or linear brushless, stepper or PMDC brush motors of powers up to 144W, with 36V nominal voltage.

Designed to support both low and highvolume applications, the ElectroCraft PRO Series drive integrates advanced motor control and motion control functionality in a single plug-in module or stand-alone drive. The PRO-A04V36 offers a flexible and modular solution in two form factors: PCB Mount (PE models) or built into a stand-alone package with pluggable connectors (SA models). motion instruction set, the PRO-A04V36 is an intelligent drive that is program-

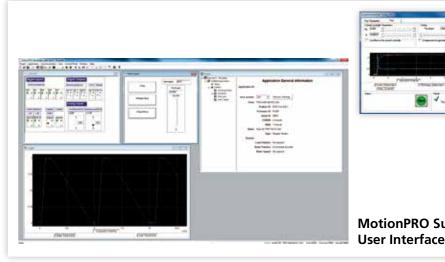
# With the comprehensive and flexible mable for many applications and levels of experience.

#### The drive can operate:

- As a single-axis motion controller, autonomously running the program residing in its non-volatile memory.
- As an intelligent slave executing motion sequences triggered by input lines.
- As a part of a multi-axis, distributed motion control solution in either standalone or slave configurations.
- As an intelligent slave executing motion sequences triggered by commands received via RS-232 or CAN bus communication.



The configuration, tuning and programming of the PRO-A04V36 drive is easy with ElectroCraft's powerful MotionPRO Suite user interface.



MotionPRO Suite **User Interface** 

- Fully digital servo drive suitable for the control of rotary or linear brushless, stepper or PMDC brush motors
- Verv compact design
- Standard PCle 4x mating connectors (PE Versions)
- Sinusoidal or trapezoidal (Hall-based) control of brush-
- Open or closed-loop control of 2-phase stepper motors
- Various modes of operation, including: torque, speed or position control; position or speed profiles, external analogue reference or sent via communication bus
- Comprehensive motion instruction set for the definition and execution of motion sequences
- CAN-Bus 2.0B up to 1 Mbit/s (CANopen (CiA 301v4.2 and 402v3.0) protocols

- Single power supply: 9-36V; optional logic supply: 7-36V
- Digital and analogue I/Os:
  - 5 Digital inputs: 5-36V, NPN [Enable, 2 Limit switches, plus 2 general purpose]
  - 4 Digital outputs: 5-36V, 0.5A, 5 NPN open-collector [Ready, Error, plus 2 general purpose]
- 2 Analogue inputs: 12-bit, 0-5V [Reference, Feedback or general-purpose]
- Standalone operation with stored motion sequences
- RS-232 serial communication
- Switching Frequency up to 100kHz
- Operating ambient temperature: 0-40°C

- Feedback devices supported:
- Incremental quad encoder (single-ended, open collector and differential)
- Analogue sine/cosine incremental encoder (differential 1Vpp)
- Digital and linear Hall sensors
- Support for absolute feedback (SSI, BiSS, EnDAT and resolver via additional extension module)
- Hardware protections: short-circuit (between motor phases and from motor phases to GND), over-voltage, under-voltage and I2t







Flexibility – Control schemes supported by the PRO-A04V36x Drive							
Motor Types (rotary or linear) Torque Control Speed Control Position Control							
Brushless	✓	✓	✓				
Stepper	✓	✓	✓				
PMDC Brush	✓	✓	✓				

Ordering Information				
PRO-A04V36A-PE-CAN	PCB Mount Programmable Drive (36V, 4A, 144W, Enc., CAN)			
PRO-A04V36A-SA-CAN	Stand-alone Programmable Drive (36V, 4A, 144W, Enc., CAN)			
2000695	PRO-A04V36x-PE-CAN Evaluation Kit (PCB Mount, 36V, 4A, 144W, Enc., CAN)			
2000696	PRO-A04V36x-SA-CAN Evaluation Kit (Stand-alone, 36V, 4A, 144W, Enc., CAN)			
500500	MotionPRO Suite User Interface Software			

Motor – sensor configurations						
Motor Types	Brushless	Stepper (2-phase)	PMDC Brush			
Incr. Encoder	✓	✓	✓			
Incr. Encoder + Hall	✓					
Analog Sin/Cos encoder	✓					
Linear Halls	✓					
Tacho			✓			
Open-loop (no sensor)		✓				

NOTE: SSI, EnDAT, BiSS encoders and Resolver feedback is possible with an additional feedback

Conditions					
Operating		Min.	Тур.	Max.	Units
Ambient Temperature <sup>1</sup>		0		+40	°C
Ambient Humidity	Non-condensing	0		90	%Rh
Altitude / Pressure <sup>2</sup>	Altitude (vs. sea level)	-0.1	0-2.5	2	Km
	Ambient Pressure	O <sup>2</sup>	0.75-1	10.0	atm
Storage		Min.	Тур.	Max.	Units
Ambient Temperature		-40		+85	°C
Ambient Humidity	Non-condensing	0		100	%Rh
Ambient Pressure		0		10.0	atm

#### **Evaluation Kit:**

The quickest way to get started with the PRO Series Drive.



Electrical Specifications					
Maximum DC Supply Voltage: motor & logic	36	volt			
Maximum continuous current	Peak of sine	4	amp		
Maximum continuous current	RMS	2.8	amp		
Park 12 4 12 1	Peak of sine	10	amp		
Peak current (2.4 sec. max.)	RMS	7.1	amp		
Nominal switching frequency	20 – 60	kHz			

Input						
Logic Supply	Logic Supply Input (+V <sub>LOG</sub> )		Тур.	Max.	Units	
	Nominal values	7		36	V <sub>DC</sub>	
Supply	Absolute maximum values, drive operating but outside guaranteed parameters	4.9		40	V <sub>DC</sub>	
Voltage	Absolute maximim values, continuous	-0.7		42	V <sub>DC</sub>	
	Absolute maximum values, surge (duration ≤ 10ms) <sup>†</sup>	-1		+45	V	
	+V <sub>LOG</sub> = 7V		125	300		
Supply	+V <sub>LOG</sub> = 12V		80	200	mA	
Current	+V <sub>LOG</sub> = 24V		50	125		
	+V <sub>LOG</sub> = 40V		40	100		
Motor Suppl	Motor Supply Input (+V <sub>MOT</sub> )		Тур.	Max.	Units	
	Nominal values	9		36	V <sub>DC</sub>	
Supply	Absolute maximum values, drive operating but outside guaranteed parameters	8.5		40	V <sub>DC</sub>	
Voltage	Absolute maximim values, continuous	-0.7		42	V <sub>DC</sub>	
	Absolut maximum values, surge (duration ≤ 10ms) <sup>†</sup>	-1		+45	V	
	Idle		1	5	mA	
Supply Current	Operating	-10	±4	+10	А	
	Absolute maximum value, short-circuit condition (duration ≤ 10ms) <sup>†</sup>			15	А	

Output							
Motor Outputs (A/A+, B/A-, C/B+, BR/B-)			Min.	Тур.	Max.	Units	
Nominal	DC brushed, steppers and BLDC motors with Hall-based trapezoidal control				4		
output current,	Brushless motors with (sinusoidal amplitude				4	- A	
continuous		Brushless motors with sinusoidal control (sinusoidal effective RMS value)			2.82		
Motor out- put current, peak	maximum 2.5s		-10		+10	А	
Short-circuit protection threshold	measurement range			±13	±15	А	
Short-circuit protection delay			5	10		μS	
On-state voltage drop	Nominal output current; including typical mating connector contact resistance			±0.3	±0.5	V	
Off-state leakage current				±0.5	±1	mA	
	value, for current ripple max. ±5% of	F <sub>PWM</sub>					
		20 kHz	250			μH	
		40 kHz	120				
	+V <sub>MOT</sub> = 36 V	60 kHz	90				



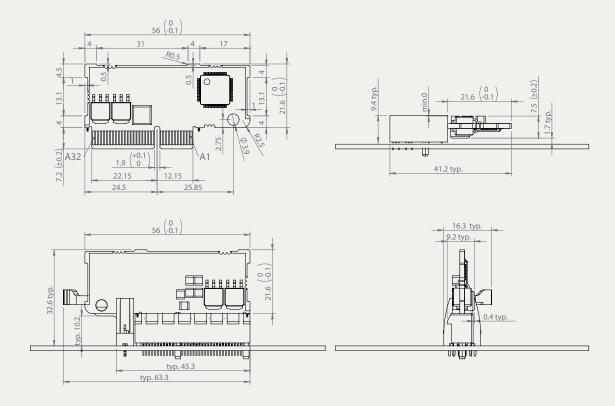
 $<sup>^1</sup>$  Operating temperature can be extended up to +65°C with reduced current and power ratings.  $^2$  PRO-A04V36 can be operated in vacuum (no altitude restriction), but at altitudes over 2,500m, current and power rating are reduced due to thermal dissipation efficiency.





### PCB Mount PRO-A04V36x-PE-CAN

Height: 32.6 mm Width: 16.3 mm Length: 56 mm



## Stand-alone PRO-A04V36x-SA-CAN

Height: 16.3 mm Width: 55 mm Length: 80 mm

