

AXD SERIES

- Direct drive and brushless motor
- Fully integrated with encoder and bearing
- Low cogging torque
- Precise homing through index pulse
- Optional for low speed and high speed windings
- High torque density
- Low profile with large centre hole
- Flat design

TDS Precision Products GmbH
Industriestrasse 1a
CH-8157 Dielsdorf

T + 41 44 885 30 80
info@tds-pp.com
www.tds-pp.com

AXD80-50

AXD80-50				
Performance Parameters	Symbol	Unit	Series	Parallel
Continuous Torque (NC) @100°C ^①	T _{Cn}	Nm	0.9	0.9
Peak Torque	T _{Pk}	Nm	2.6	2.6
Torque Constant ±10%	K _t	Nm/Arms	0.91	0.46
Back EMF Constant ±10%	K _e	Vpeak/rpm	0.078	0.039
Motor Constant @25°C	K _m	Nm/Sqrt(W)	0.25	0.25
Resistance (L-L) @25°C ±10% ^②	R ₂₅	Ω	9.1	2.3
Inductance (L-L) ±20% ^③	L	mH	28.1	7.0
Electrical Time Constant	T _e	ms	3.1	3.1
Continuous Current (NC) @100°C ^④	I _{Cn}	Arms	0.9	1.9
Peak Current	I _{Pk}	Arms	3.4	6.8
Continuous Power Dissipation (NC) @100°C ^⑤	P _{Cn}	W	15.6	15.6
Max. Coil Temperature	t _{max}	°C	100	100
Thermal Dissipation Constant (NC) ^⑥	K _{th}	W/°C	0.2	0.2
Max. Bus Voltage	U _{bus}	Vdc	330	330
Pole Number	2P	-	14	14
Max Speed ^⑦	Ω _{max}	rpm	1500	3000
Mechanical Parameters				
Overall Mass (NC)	m _n	kg	1.35	1.35
Rotor Inertia	J _r	kg·m ²	1.82E-04	1.82E-04
Axial Runout ^⑧	-	µm	15	15
Radial Runout ^⑨	-	µm	15	15
Max Axial Load (Upright Mounting) ^⑩	-	N	350	350
Max Axial Load (Inverted / Wall Mounting)	-	N	100	100
Max Moment Load (Upright Mounting)	-	Nm	10	10
Max Moment Load (Inverted / Wall Mounting)	-	Nm	3	3
Encoder Parameters				
ABI Optical Incremental Encoder (SIN/COS)	-	lines / rev	1062	1062
ABI Optical Incremental Encoder (80x)	-	counts / rev	84960	84960
ABI Optical Incremental Encoder (160x)	-	counts / rev	169920	169920
ABI Optical Incremental Encoder (400x)	-	counts / rev	424800	424800
Accuracy after Error Mapping ^⑪	-	arc sec	+/-12	+/-12
Repeatability ^⑫	-	arc sec	+/-6	+/-6
Other Information				
Insulation Class	Class A (105°C)			
Protection Grade	IP40			
Compliance with Global Standards	RoHS, CE			
Ambient Temperature	Operation	0°C to 40°C (non-freezing)		
	Storage	-15°C to 70°C (non-freezing)		
Ambient Humidity	Operation	10%RH to 80%RH (non-condensing)		
	Storage	10%RH to 90%RH (non-condensing)		
Recommended Ambience	Indoor (no direct sunlight); No corrosive gas, inflammable gas, oil mist or dust.			

^① Measurement is taken at ambient temperature 25°C. Value depends on the thermal environment.

^② Resistance is measured by DC current with standard 3 m cable.

^③ Inductance is measured by current frequency of 1 kHz.

^④ The value is based on ABI optical SIN/COS encoder (4096x interpolation) under max. bus voltage.

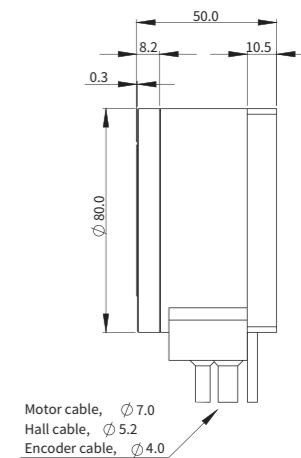
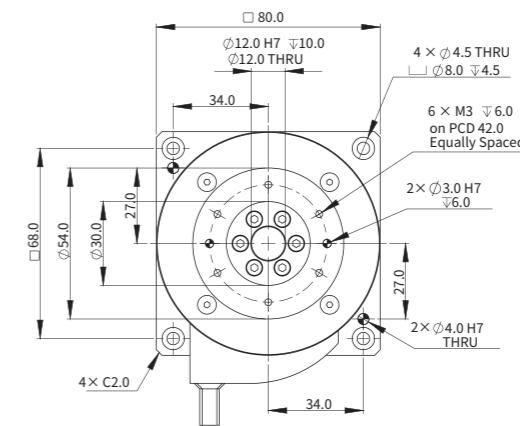
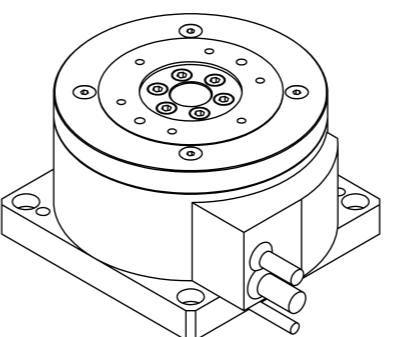
^⑤ The runout value in parenthesis is optional.

^⑥ Please refer to the illustration for different mountings.

^⑦ Based on ABI optical SIN/COS encoder (4096x interpolation) with standard runout.

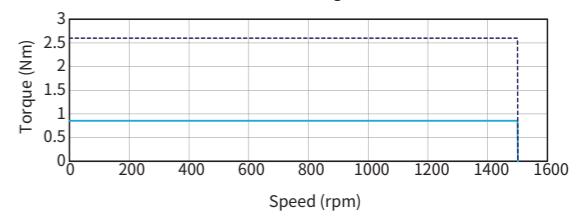
The contents of datasheet are subjected to change without prior notice.

Dimension

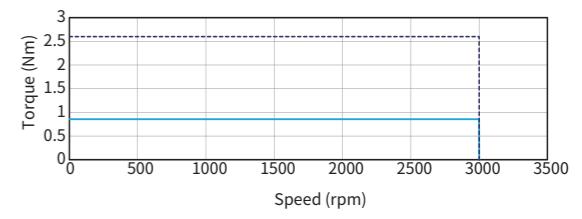


Torque-Speed Curve

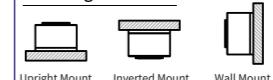
Torque Speed Curve AXD80-50 Series Connection
DC Bus Voltage 310V



Torque Speed Curve AXD80-50 Parallel Connection
DC Bus Voltage 310V



Mounting Illustration



AXD120-50

AXD120-50						
Performance Parameters		Symbol	Unit	Series	Parallel	
Continuous Torque (NC) @100°C①	T _{cn}	Nm	3.4	3.4		
Peak Torque	T _{pk}	Nm	10.0	10.0		
Torque Constant ±10%	K _t	Nm/Arms	3.04	1.52		
Back EMF Constant ±10%	K _e	Vpeak/rpm	0.26	0.13		
Motor Constant @25°C	K _m	Nm/Sqrt(W)	0.64	0.64		
Resistance (L-L) @25°C ±10%②	R ₂₅	Ω	15.2	3.8		
Inductance (L-L) ±20%③	L	mH	47.7	11.9		
Electrical Time Constant	T _e	ms	3.1	3.1		
Continuous Current (NC) @100°C④	I _{cn}	Arms	1.1	2.2		
Peak Current	I _{pk}	Arms	3.9	7.8		
Continuous Power Dissipation (NC) @100°C⑤	P _{cn}	W	36.4	36.4		
Max. Coil Temperature	t _{max}	°C	100	100		
Thermal Dissipation Constant (NC)⑥	K _{thn}	W/°C	0.5	0.5		
Max. Bus Voltage	U _{bus}	Vdc	330	330		
Pole Number	2P	-	14	14		
Max Speed⑦	Ω _{max}	rpm	800	1700		
Mechanical Parameters						
Overall Mass (NC)	m _n	kg	2.6	2.6		
Rotor Inertia	J _r	kg·m ²	1.02E-03	1.02E-03		
Axial Runout⑧	-	μm	20	20		
Radial Runout⑨	-	μm	20	20		
Max Axial Load (Upright Mounting)⑩	-	N	500	500		
Max Axial Load (Inverted / Wall Mounting)	-	N	150	150		
Max Moment Load (Upright Mounting)	-	Nm	30	30		
Max Moment Load (Inverted / Wall Mounting)	-	Nm	10	10		
Encoder Parameters						
ABI Optical Incremental Encoder (SIN/COS)	-	lines / rev	2052	2052		
ABI Optical Incremental Encoder (80x)	-	counts / rev	164160	164160		
ABI Optical Incremental Encoder (160x)	-	counts / rev	328320	328320		
ABI Optical Incremental Encoder (400x)	-	counts / rev	820800	820800		
Accuracy after Error Mapping⑪	-	arc sec	+/-6	+/-6		
Repeatability⑫	-	arc sec	+/-3	+/-3		
Other Information						
Insulation Class	Class A (105°C)					
Protection Grade	IP40					
Compliance with Global Standards	RoHS, CE					
Ambient Temperature	Operation	0°C to 40°C (non-freezing)				
	Storage	-15°C to 70°C (non-freezing)				
Ambient Humidity	Operation	10%RH to 80%RH (non-condensing)				
	Storage	10%RH to 90%RH (non-condensing)				
Recommended Ambience	Indoor (no direct sunlight); No corrosive gas, inflammable gas, oil mist or dust.					

① Measurement is taken at ambient temperature 25°C. Value depends on the thermal environment.

② Resistance is measured by DC current with standard 3 m cable.

③ Inductance is measured by current frequency of 1 kHz.

④ The value is based on ABI optical SIN/COS encoder (4096x interpolation) under max. bus voltage.

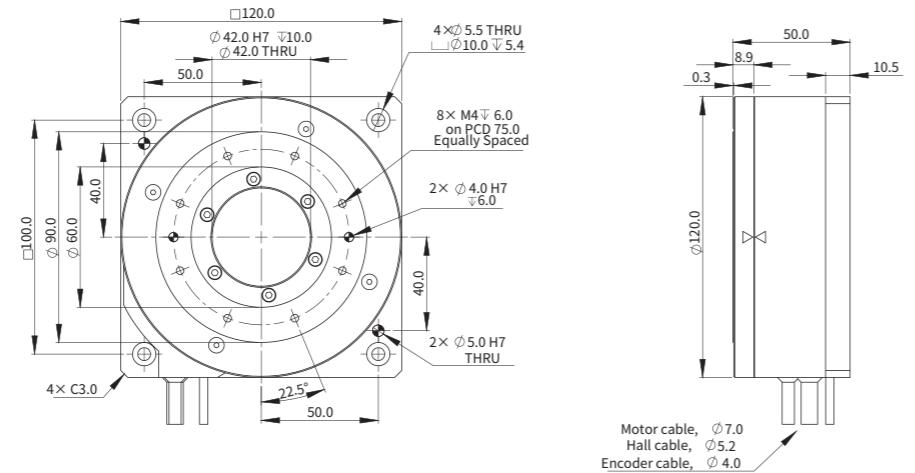
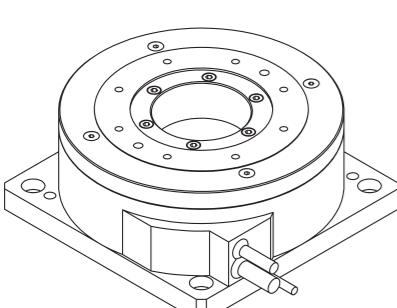
⑤ The runout value in parenthesis is optional.

⑥ Please refer to the illustration for different mountings.

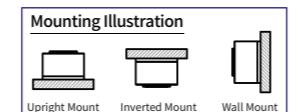
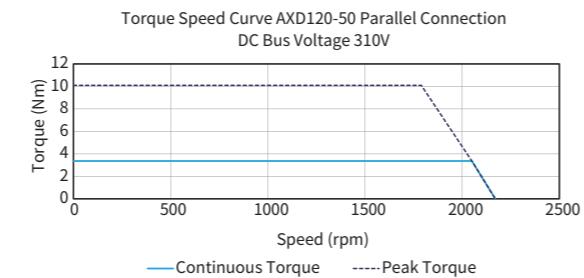
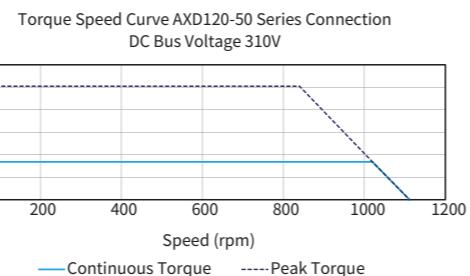
⑦ Based on ABI optical SIN/COS encoder (4096x interpolation) with standard runout.

The contents of datasheet are subjected to change without prior notice.

Dimension



Torque-Speed Curve



AXD160-55

AXD160-55

Performance Parameters		Symbol	Unit	Series	Parallel	
Continuous Torque (NC) @100°C①	T _{cn}	Nm	9.4	9.4		
Peak Torque	T _{pk}	Nm	27.0	27.0		
Torque Constant ±10%	K _t	Nm/Arms	5.85	2.93		
Back EMF Constant ±10%	K _e	Vpeak/rpm	0.50	0.25		
Motor Constant @25°C	K _m	Nm/Sqrt(W)	1.24	1.24		
Resistance (L-L) @25°C ±10%②	R ₂₅	Ω	14.9	3.7		
Inductance (L-L) ±20%③	L	mH	92.1	23.0		
Electrical Time Constant	T _e	ms	6.2	6.2		
Continuous Current (NC) @100°C④	I _{cn}	Arms	1.6	3.2		
Peak Current	I _{pk}	Arms	5.8	11.5		
Continuous Power Dissipation (NC) @100°C⑤	P _{cn}	W	74.0	74.0		
Max. Coil Temperature	t _{max}	°C	100	100		
Thermal Dissipation Constant (NC)⑥	K _{thn}	W/°C	1.0	1.0		
Max. Bus Voltage	U _{bus}	Vdc	330	330		
Pole Number	2P	-	14	14		
Max Speed⑦	Ω _{max}	rpm	330	800		
Mechanical Parameters						
Overall Mass (NC)	m _n	kg	5.1	5.1		
Rotor Inertia	J _r	kg·m ²	3.72E-03	3.72E-03		
Axial Runout⑧	-	μm	30	30		
Radial Runout⑨	-	μm	30	30		
Max Axial Load (Upright Mounting)⑩	-	N	750	750		
Max Axial Load (Inverted / Wall Mounting)	-	N	225	225		
Max Moment Load (Upright Mounting)	-	Nm	40	40		
Max Moment Load (Inverted / Wall Mounting)	-	Nm	12	12		
Encoder Parameters						
ABI Optical Incremental Encoder (SIN/COS)	-	lines / rev	2868	2868		
ABI Optical Incremental Encoder (80x)	-	counts / rev	229440	229440		
ABI Optical Incremental Encoder (160x)	-	counts / rev	458880	458880		
ABI Optical Incremental Encoder (400x)	-	counts / rev	1147200	1147200		
Accuracy after Error Mapping⑪	-	arc sec	+/-5	+/-5		
Repeatability⑫	-	arc sec	+/-2.5	+/-2.5		
Other Information						
Insulation Class	Class A (105°C)					
Protection Grade	IP40					
Compliance with Global Standards	RoHS, CE					
Ambient Temperature	Operation	0°C to 40°C (non-freezing)				
	Storage	-15°C to 70°C (non-freezing)				
Ambient Humidity	Operation	10%RH to 80%RH (non-condensing)				
	Storage	10%RH to 90%RH (non-condensing)				
Recommended Ambience	Indoor (no direct sunlight); No corrosive gas, inflammable gas, oil mist or dust.					

① Measurement is taken at ambient temperature 25°C. Value depends on the thermal environment.

② Resistance is measured by DC current with standard 3 m cable.

③ Inductance is measured by current frequency of 1 kHz.

④ The value is based on ABI optical SIN/COS encoder (4096x interpolation) under max. bus voltage.

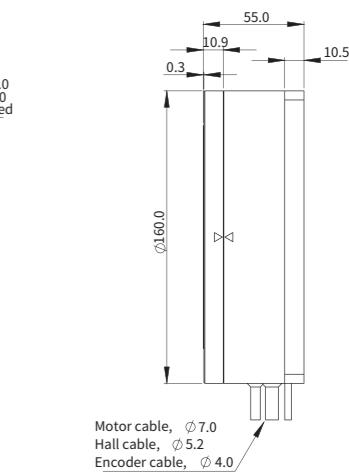
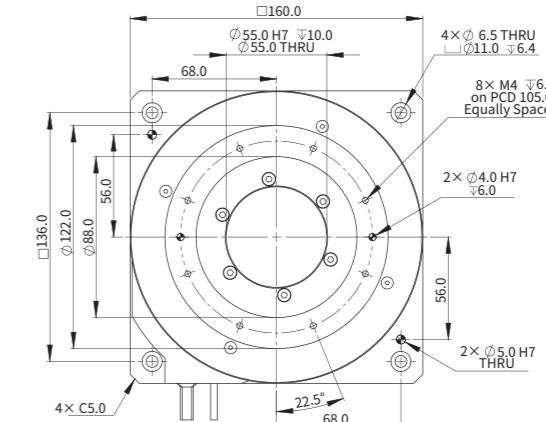
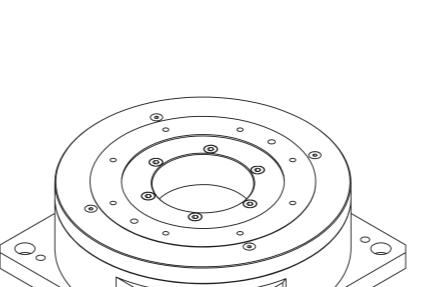
⑤ The runout value in parenthesis is optional.

⑥ Please refer to the illustration for different mountings.

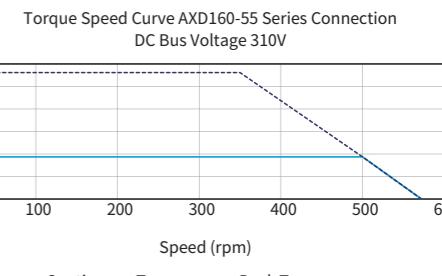
⑦ Based on ABI optical SIN/COS encoder (4096x interpolation) with standard runout.

The contents of datasheet are subjected to change without prior notice.

Dimension



Torque-Speed Curve



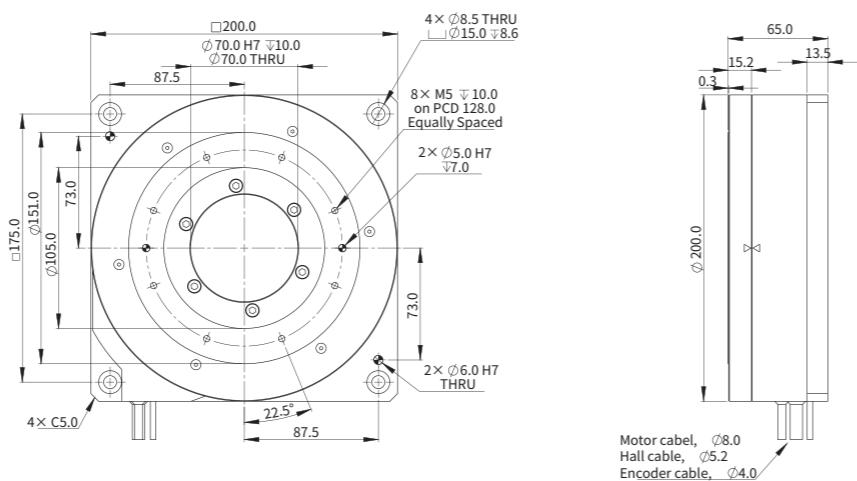
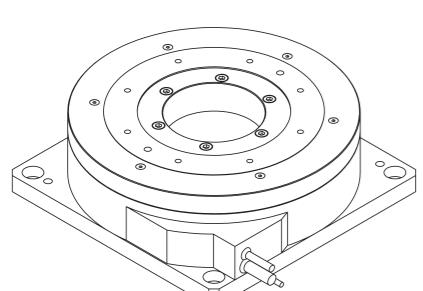
AXD200-65

AXD200-65						
Performance Parameters		Symbol	Unit	Series	Parallel	
Continuous Torque (NC) @100°C ^①	T _{Cn}	Nm	18.8	18.8		
Peak Torque	T _{Pk}	Nm	54.3	54.3		
Torque Constant ±10%	K _t	Nm/Arms	9.42	4.71		
Back EMF Constant ±10%	K _e	Vpeak/rpm	0.81	0.40		
Motor Constant @25°C	K _m	Nm/Sqr(W)	2.13	2.13		
Resistance (L-L) @25°C ±10% ^②	R ₂₅	Ω	13.0	3.3		
Inductance (L-L) ±20% ^③	L	mH	121.0	30.3		
Electrical Time Constant	τ _e	ms	9.3	9.3		
Continuous Current (NC) @100°C ^④	I _{Cn}	Arms	2.0	4.0		
Peak Current	I _{Pk}	Arms	7.2	14.4		
Continuous Power Dissipation (NC) @100°C ^⑤	P _{Cn}	W	100.9	100.9		
Max. Coil Temperature	τ _{max}	°C	100	100		
Thermal Dissipation Constant (NC) ^⑥	K _{thn}	W/C	1.3	1.3		
Max. Bus Voltage	U _{bus}	Vdc	330	330		
Pole Number	2P	-	14	14		
Max Speed ^⑦	Ω _{max}	rpm	200	490		
Mechanical Parameters						
Overall Mass (NC)	m _n	kg	8.3	8.3		
Rotor Inertia	J _r	kg·m ²	1.00E-02	1.00E-02		
Axial Runout ^⑧	-	μm	40	40		
Radial Runout ^⑨	-	μm	40	40		
Max Axial Load (Upright Mounting) ^⑩	-	N	1000	1000		
Max Axial Load (Inverted / Wall Mounting)	-	N	300	300		
Max Moment Load (Upright Mounting)	-	Nm	50	50		
Max Moment Load (Inverted / Wall Mounting)	-	Nm	15	15		
Encoder Parameters						
ABI Optical Incremental Encoder (SIN/COS)	-	lines / rev	3934	3934		
ABI Optical Incremental Encoder (80x)	-	counts / rev	314720	314720		
ABI Optical Incremental Encoder (160x)	-	counts / rev	629440	629440		
ABI Optical Incremental Encoder (400x)	-	counts / rev	1573600	1573600		
Accuracy after Error Mapping ^⑪	-	arc sec	+/-4	+/-4		
Repeatability ^⑫	-	arc sec	+/-2	+/-2		
Other Information						
Insulation Class	Class A (105°C)					
Protection Grade	IP40					
Compliance with Global Standards	RoHS, CE					
Ambient Temperature	Operation	0°C to 40°C (non-freezing)				
	Storage	-15°C to 70°C (non-freezing)				
Ambient Humidity	Operation	10%RH to 80%RH (non-condensing)				
	Storage	10%RH to 90%RH (non-condensing)				
Recommended Ambience	Indoor (no direct sunlight); No corrosive gas, inflammable gas, oil mist or dust.					

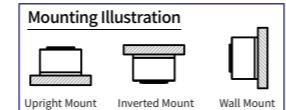
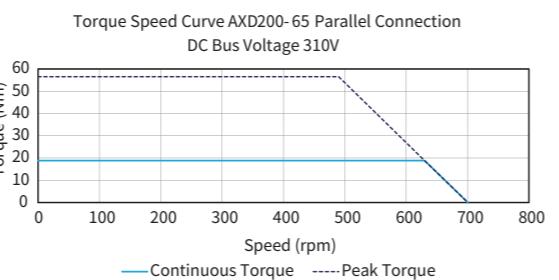
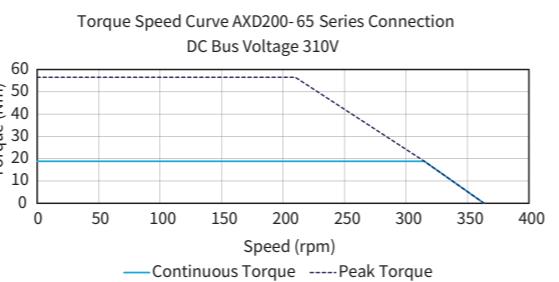
^① Measurement is taken at ambient temperature 25°C. Value depends on the thermal environment.^② Resistance is measured by DC current with standard 3 m cable.^③ Inductance is measured by current frequency of 1 kHz.^④ The value is based on ABI optical SIN/COS encoder (4096x interpolation) under max. bus voltage.^⑤ The runout value in parenthesis is optional.^⑥ Please refer to the illustration for different mountings.^⑦ Based on ABI optical SIN/COS encoder (4096x interpolation) with standard runout.

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Dimension



Torque-Speed Curve



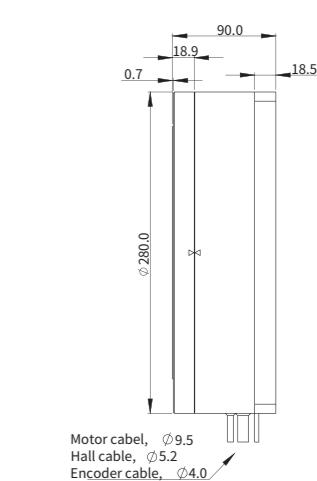
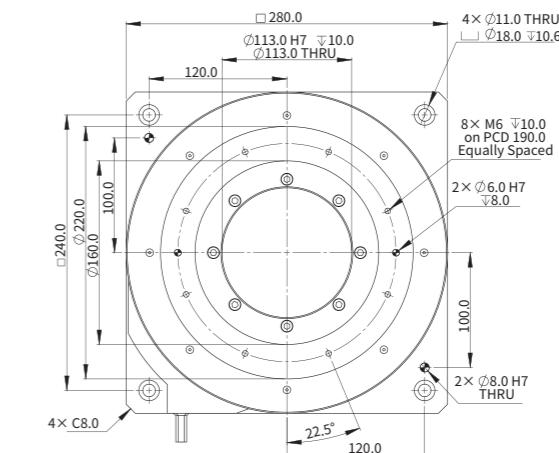
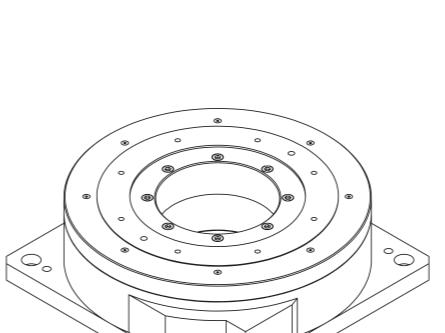
AXD280-90

AXD280-90						
Performance Parameters	Symbol	Unit	Series	Parallel		
Continuous Torque (NC) @100°C ^①	T _{Cn}	Nm	51.1	51.1		
Peak Torque	T _{Pk}	Nm	150.3	150.3		
Torque Constant ±10%	K _t	Nm/Arms	22.23	11.12		
Back EMF Constant ±10%	K _e	Vpeak/rpm	1.90	0.95		
Motor Constant @25°C	K _m	Nm/Sqr(W)	4.34	4.34		
Resistance (L-L) @25°C ±10% ^②	R ₂₅	Ω	17.5	4.4		
Inductance (L-L) ±20% ^③	L	mH	194.0	48.5		
Electrical Time Constant	τ _e	ms	11.1	11.1		
Continuous Current (NC) @100°C ^④	I _{Cn}	Arms	2.3	4.6		
Peak Current	I _{Pk}	Arms	8.0	16.0		
Continuous Power Dissipation (NC) @100°C ^⑤	P _{Cn}	W	179.7	179.7		
Max. Coil Temperature	τ _{max}	°C	100	100		
Thermal Dissipation Constant (NC) ^⑥	K _{thn}	W/C	2.4	2.4		
Max. Bus Voltage	U _{bus}	Vdc	330	330		
Pole Number	2P	-	28	28		
Max Speed ^⑦	Ω _{max}	rpm	60	180		
Mechanical Parameters						
Overall Mass (NC)	m _n	kg	21.0	21.0		
Rotor Inertia	J _r	kg·m ²	6.00E-02	6.00E-02		
Axial Runout ^⑧	-	μm	50	50		
Radial Runout ^⑨	-	μm	50	50		
Max Axial Load (Upright Mounting) ^⑩	-	N	1800	1800		
Max Axial Load (Inverted / Wall Mounting)	-	N	500	500		
Max Moment Load (Upright Mounting)	-	Nm	75	75		
Max Moment Load (Inverted / Wall Mounting)	-	Nm	23	23		
Encoder Parameters						
ABI Optical Incremental Encoder (SIN/COS)	-	lines / rev	5560	5560		
ABI Optical Incremental Encoder (80x)	-	counts / rev	444800	444800		
ABI Optical Incremental Encoder (160x)	-	counts / rev	889600	889600		
ABI Optical Incremental Encoder (400x)	-	counts / rev	2224000	2224000		
Accuracy after Error Mapping ^⑪	-	arc sec	+/-4	+/-4		
Repeatability ^⑫	-	arc sec	+/-2	+/-2		
Other Information						
Insulation Class	Class A (105°C)					
Protection Grade	IP40					
Compliance with Global Standards	RoHS, CE					
Ambient Temperature	Operation	0°C to 40°C (non-freezing)				
	Storage	-15°C to 70°C (non-freezing)				
Ambient Humidity	Operation	10%RH to 80%RH (non-condensing)				
	Storage	10%RH to 90%RH (non-condensing)				
Recommended Ambience	Indoor (no direct sunlight); No corrosive gas, inflammable gas, oil mist or dust.					

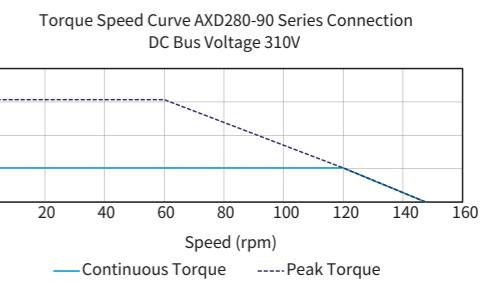
^① Measurement is taken at ambient temperature 25°C. Value depends on the thermal environment.^② Resistance is measured by DC current with standard 3 m cable.^③ Inductance is measured by current frequency of 1 kHz.^④ The value is based on ABI optical SIN/COS encoder (4096x interpolation) under max. bus voltage.^⑤ The runout value in parenthesis is optional.^⑥ Please refer to the illustration for different mountings.^⑦ Based on ABI optical SIN/COS encoder (4096x interpolation) with standard runout.

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Dimension



Torque-Speed Curve



AXD400-155

AXD400-155

Performance Parameters	Symbol	Unit	Series	Parallel
Continuous Torque (NC) @100°C①	T _{Cn}	Nm	250.6	250.6
Peak Torque	T _{Pk}	Nm	648.9	648.9
Torque Constant ±10%	K _t	Nm/Arms	35.80	17.90
Back EMF Constant ±10%	K _e	Vpeak/rpm	3.06	1.53
Motor Constant @25°C	K _m	Nm/Sqrt(W)	15.62	15.62
Resistance (L-L) @25°C ±10%②	R ₂₅	Ω	3.5	0.875
Inductance (L-L) ±20%③	L	mH	74.0	18.5
Electrical Time Constant	T _e	ms	21.1	21.1
Continuous Current (NC) @100°C④	I _{Cn}	Arms	7.0	14.0
Peak Current	I _{Pk}	Arms	25.0	50.0
Continuous Power Dissipation (NC) @100°C⑤	P _{Cn}	W	332.9	332.9
Max. Coil Temperature	t _{max}	°C	100	100
Thermal Dissipation Constant (NC)⑥	K _{thn}	W/°C	4.4	4.4
Max. Bus Voltage	U _{bus}	Vdc	330	330
Pole Number	2P	-	28	28
Max Speed⑦	Ω _{max}	rpm	60	140
Mechanical Parameters				
Overall Mass (NC)	m _n	kg	80.0	80.0
Rotor Inertia	J _r	kg·m ²	5.12E-01	5.12E-01
Axial Runout⑧	-	μm	70	70
Radial Runout⑨	-	μm	70	70
Max Axial Load (Upright Mounting)⑩	-	N	8000	8000
Max Axial Load (Inverted / Wall Mounting)	-	N	1500	1500
Max Moment Load (Upright Mounting)	-	Nm	100	100
Max Moment Load (Inverted / Wall Mounting)	-	Nm	30	30
Encoder Parameters				
ABI Optical Incremental Encoder (SIN/COS)	-	lines / rev	7500	7500
ABI Optical Incremental Encoder (80x)	-	counts / rev	600000	600000
ABI Optical Incremental Encoder (160x)	-	counts / rev	1200000	1200000
ABI Optical Incremental Encoder (400x)	-	counts / rev	3000000	3000000
Accuracy after Error Mapping⑪	-	arc sec	+/-4	+/-4
Repeatability⑫	-	arc sec	+/-2	+/-2
Other Information				
Insulation Class			Class A (105°C)	
Protection Grade			IP40	
Compliance with Global Standards			RoHS, CE	
Ambient Temperature	Operation		0°C to 40°C (non-freezing)	
	Storage		-15°C to 70°C (non-freezing)	
Ambient Humidity	Operation		10%RH to 80%RH (non-condensing)	
	Storage		10%RH to 90%RH (non-condensing)	
Recommended Ambience			Indoor (no direct sunlight); No corrosive gas, inflammable gas, oil mist or dust.	

① Measurement is taken at ambient temperature 25°C. Value depends on the thermal environment.

② Resistance is measured by DC current with standard 3 m cable.

③ Inductance is measured by current frequency of 1 kHz.

④ The value is based on ABI optical SIN/COS encoder (4096x interpolation) under max. bus voltage.

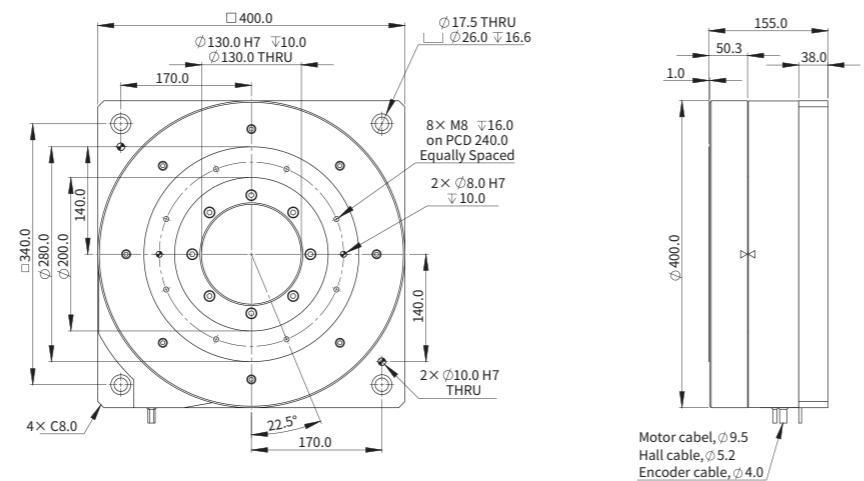
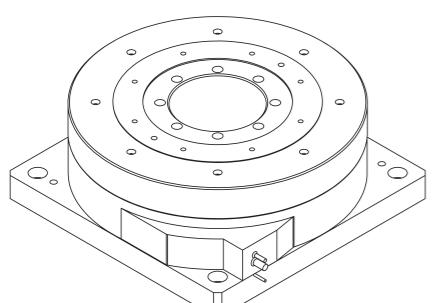
⑤ The runout value in parenthesis is optional.

⑥ Please refer to the illustration for different mountings.

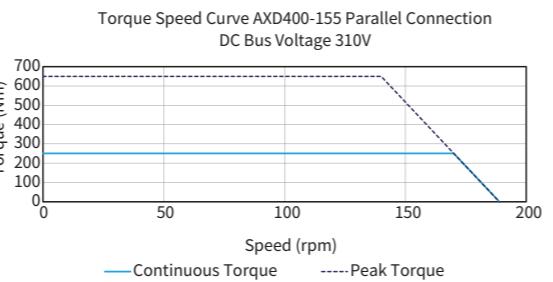
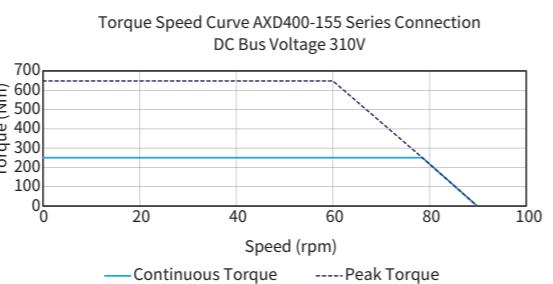
⑦ Based on ABI optical SIN/COS encoder (4096x interpolation) with standard runout.

The contents of datasheet are subjected to change without prior notice.

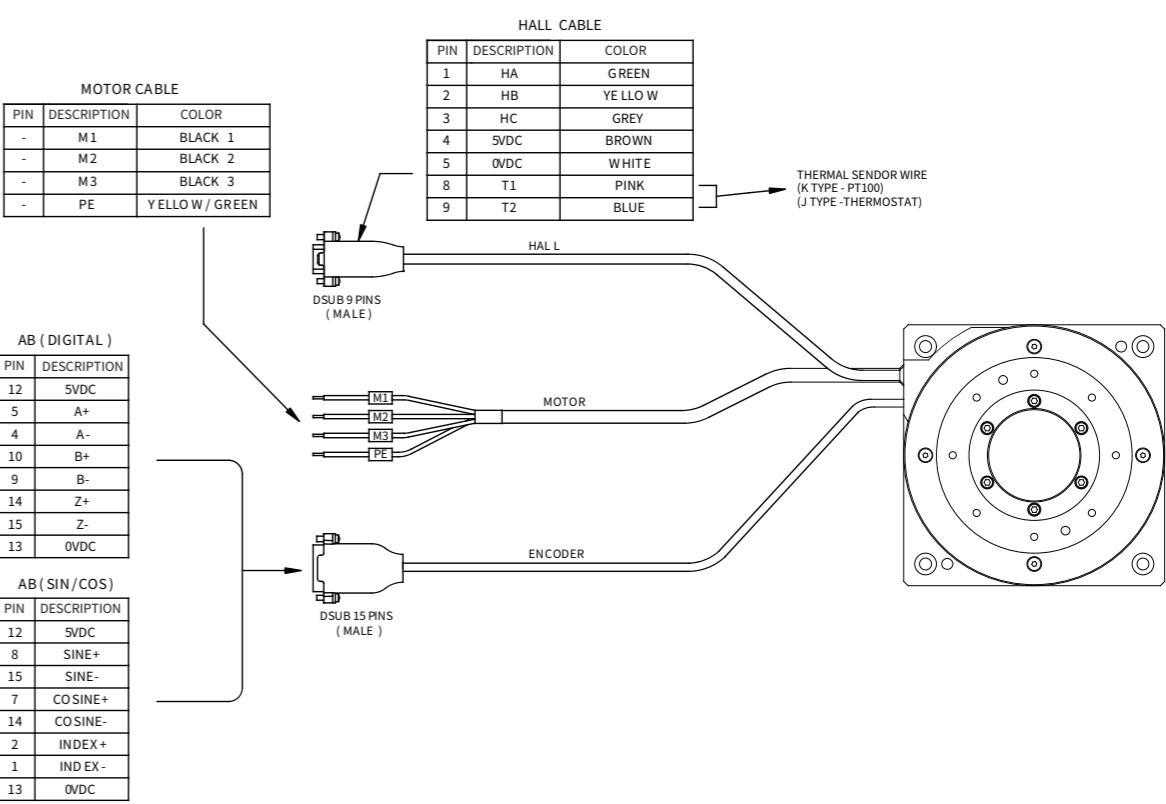
Dimension



Torque-Speed Curve



Motor Cable Connection



Part Numbering

AXD160-55-P-J-H9D-3.0-NFB-AB-2868-400X-P30

Motor Model:
AXD80-50 / AXD120-50
AXD160-55 / AXD200-65
AXD280-90 / AXD400-155

Winding:

S = Series / P = Parallel

Thermal Sensor Options:
J-Thermostat (standard)
K-PT100(RTD)

Hall Cable Option:

NH① / H9D②

Cable length (m):

3.0

① NH = Without Built-in Hall Sensor but with Thermal Sensor.

② H9D = With Built-in hall sensor, comes with 9-Pins D-Sub Connector.

③ NFB = Without ferrite bead.

④ AXD80-P15 = Axial Runout 15um, Radial Runout is 15um

AXD120-P20 = Axial Runout 20um, Radial Runout is 20um

AXD160-P30 = Axial Runout 30um, Radial Runout is 30um

AXD200-P40 = Axial Runout 40um, Radial Runout is 40um

AXD280-P50 = Axial Runout 50um, Radial Runout is 50um

AXD400-P70 = Axial Runout 70um, Radial Runout is 70um

Runout④

P15 / P20 / P30

P40 / P50 / P70

Interpolation Option:

80X / 160X / 400X / SIN/COS

Encoder Option:

AXD80-50: AB-1062

AXD120-50: AB-2052

AXD160-55: AB-2868

AXD200-65: AB-3934

AXD280-90: AB-5560

AXD400-155: AB-7500

Motor Cable Option:

NFB③

TDS Precision Products

TDS Precision Products GmbH
Industriestrasse 1a
CH-8157 Dielsdorf

T + 41 44 885 30 80
info@tds-pp.com
www.tds-pp.com