

# CATALOG CODE RT-050-XX-XX

TORQUE IN-LBS
01
02
03

SHAFT END TYPE
01- FLAG
02- STRAIGHT
03- KNURLED SHAFT END
04- DUAL FLAG
05- DUAL STRAIGHT
06- DUAL KNURLED SHAFT END


DYNAMIC TORQUE	
NOMINAL TORQUE (IN-LBS)	TOLERANCE
01	± 30%
02	± 30%
03	± 25%

PRODUCT TORQUE SPECIFICATION AT +20°C.

  
**TDS** Precision Products  
 TDS Precision Products GmbH  
 Industriestrasse 1a  
 CH-8157 Dielsdorf  
 T + 41 44 885 30 80  
 info@tds-pp.com  
 www.tds-pp.com

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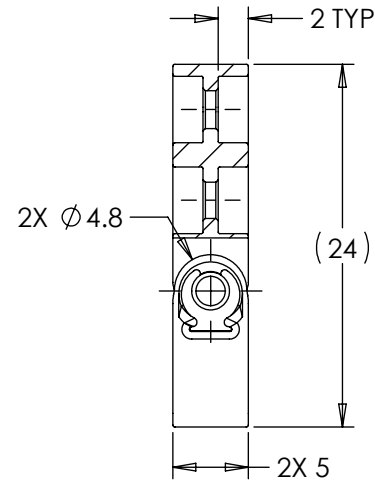
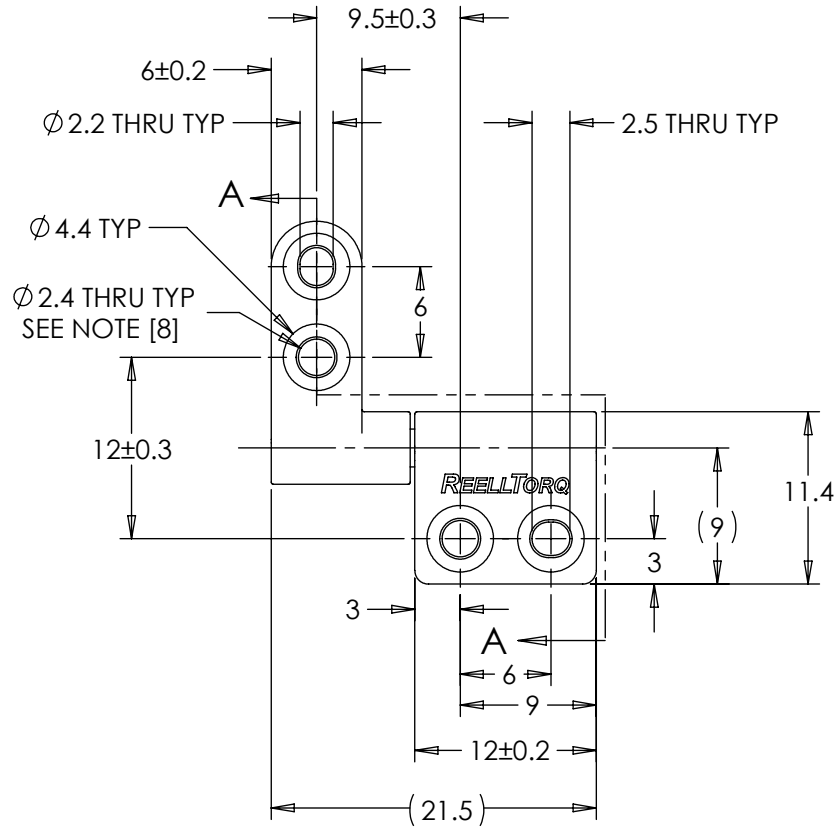
THIRD ANGLE PROJECTION  


LEVEL	DESCRIPTION	DRAWN	DATE	APPROVED
DRAWN:	TLS	DATE:	23JUN11	REFERENCE:
CHECKED:	BLJ	DATE:	12DEC11	TITLE: <b>SALES DRAWING</b>
APPROVED:	BLJ	DATE:	12DEC11	
REVISED:	05AUG20	DIMS:	mm	
 REELL PRECISION MANUFACTURING 1259 WILLOW LAKE BOULEVARD SAINT PAUL, MINNESOTA 55110-5103, USA		PART NO:		REV:
		RT-050		H
SCALE: 1:2		DO NOT SCALE DRAWING		SHEET 1 OF 8

## NOTES:

1. USER MUST DETERMINE FITNESS FOR USE IN APPLICATION.
2. ENVIRONMENTAL CONDITIONS: -20° TO +80°C. UP TO 10% OF LIFE CYCLES AT HOT AND COLD CONDITIONS.
3. LIFE: 50,000 CYCLES.  
ONE CYCLE CONSISTS OF 90° CW AND 90° CCW AT 10% DUTY CYCLE FOR SPEEDS LESS THAN 100RPM.
- [4] HINGE DESIGNED TO SUPPORT A MINIMAL AXIAL FORCE IN DIRECTION SHOWN, NOT DESIGNED TO SUPPORT AXIAL FORCE IN THE OPPOSITE DIRECTION.
5. MATERIALS:  
ZINC DIE CAST HOUSINGS & FLAG SHAFT ENDS  
STEEL STRAIGHT SHAFT ENDS  
HARDENED STEEL SHAFT  
HARDENED STEEL TORQUE CLIPS  
MINERAL OIL BASED LUBRICANT
6. FINISH:  
NON-COSMETIC PLAIN.  
CLEAR CHROMATE RUST PREVENTATIVE COATING ON THE STRAIGHT SHAFT.
7. SHIP ANGLE 0° ± 5° BETWEEN HOUSINGS.
- [8] DESIGNED TO ACCEPT M4 OR #8 SCREW OR EQUIVALENT.

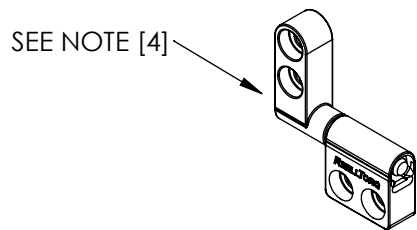
SPECIFICATION SUBJECT TO CHANGE



SECTION A-A

APPROXIMATE WEIGHT: 6 GRAMS

ALL DIMENSIONS REFERENCE  
SEE CAD MODEL FOR UNSPECIFIED FEATURES.



FLAG

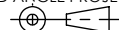
SCALE 1:1



TDS Precision Products GmbH  
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CH-8157 Dielsdorf  
T + 41 44 885 30 80  
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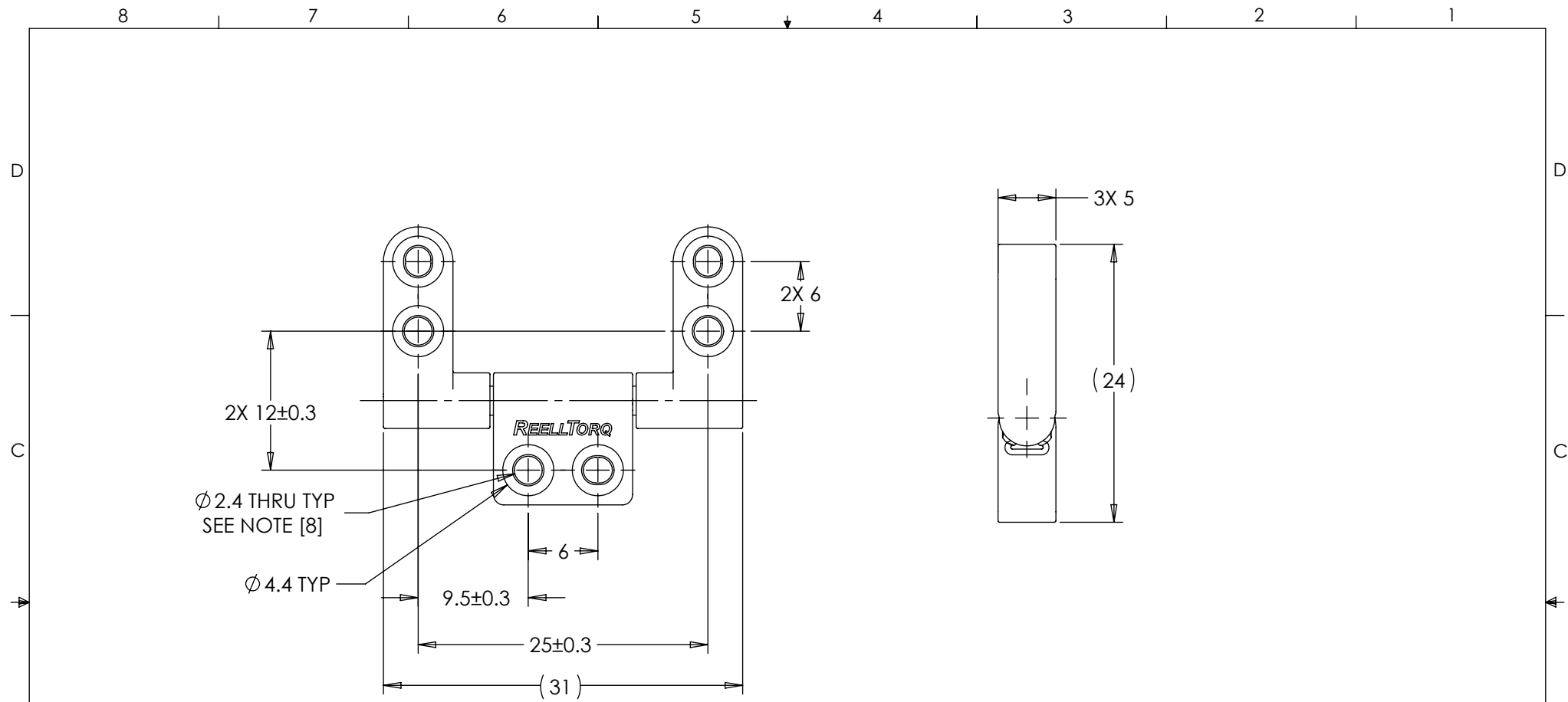
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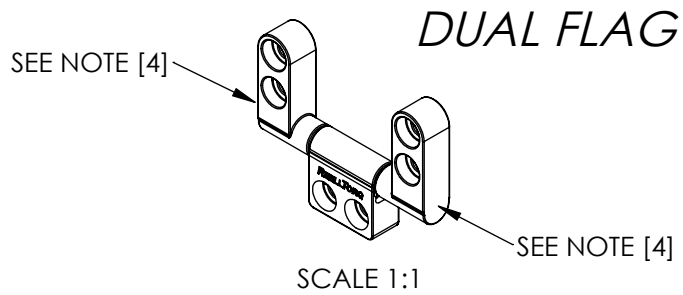


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SCALE: 2:1		DO NOT SCALE DRAWING		SHEET 2 OF 8

SPECIFICATION SUBJECT TO CHANGE



SEE RT-050 SINGLE FLAG ASSEMBLY DRAWING FOR OTHER DIMENSIONS  
 APPROXIMATE WEIGHT: 8.5 GRAMS



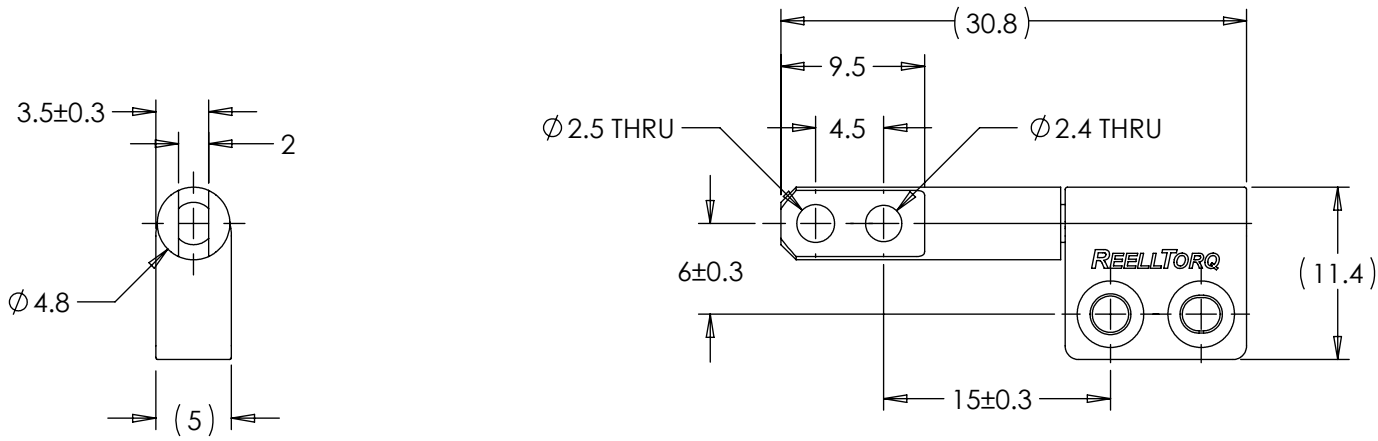
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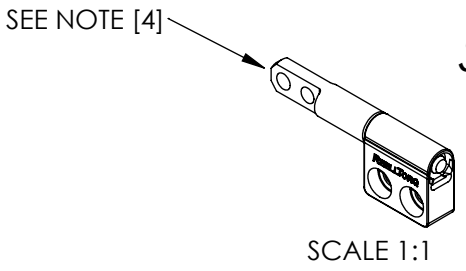
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			RT-050		H
SCALE: 2:1		DO NOT SCALE DRAWING		SHEET 3 OF 8	



SEE SINGLE FLAG ASSEMBLY DRAWING FOR UNSPECIFIED BRACKET DIMENSIONS  
 APPROXIMATE WEIGHT: 5 GRAMS

ALL DIMENSIONS REFERENCE  
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**STRAIGHT TDS** Precision Products

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 CH-8157 Dielsdorf

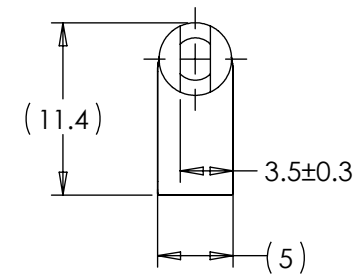
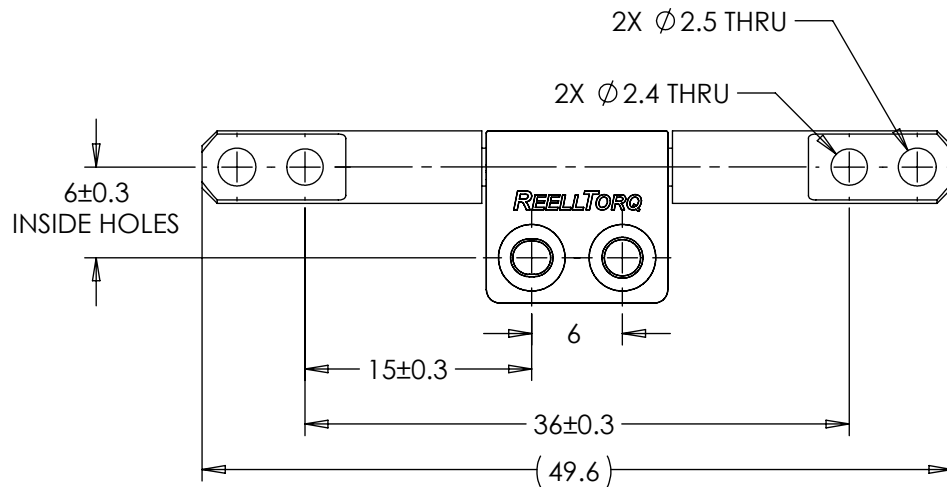
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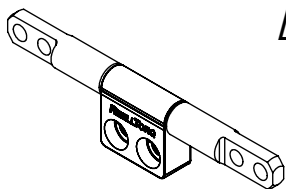
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SCALE: 2:1		DO NOT SCALE DRAWING		SHEET 4 OF 8	

SPECIFICATION SUBJECT TO CHANGE



SEE RT-050 SINGLE FLAG ASSEMBLY DRAWING FOR UNSPECIFIED BRACKET DIMENSIONS  
 SEE RT-050 STRAIGHT ASSEMBLY DRAWING FOR OTHER DIMENSIONS  
 APPROXIMATE WEIGHT: 6.7 GRAMS

SEE NOTE [4]



**DUAL STRAIGHT**

SCALE 1:1

SEE NOTE [4]

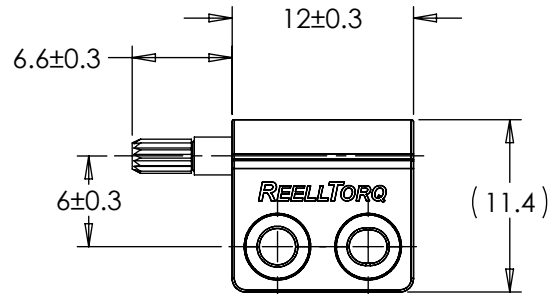
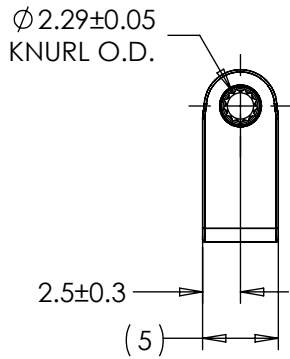
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 THIRD ANGLE PROJECTION

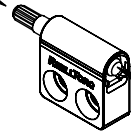
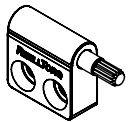
SPECIFICATION SUBJECT TO CHANGE



SEE SINGLE FLAG ASSEMBLY DRAWING FOR UNSPECIFIED BRACKET DIMENSIONS

APPROXIMATE WEIGHT: 4 GRAMS

SEE NOTE [4]



SUPPORT ON  
END OF SHAFT  
WHEN INSTALLING  
PART ONTO KNURL

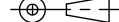


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CH-8157 Dielsdorf

T + 41 44 885 30 80  
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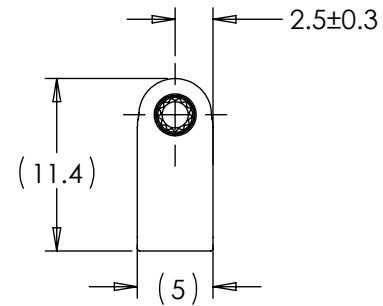
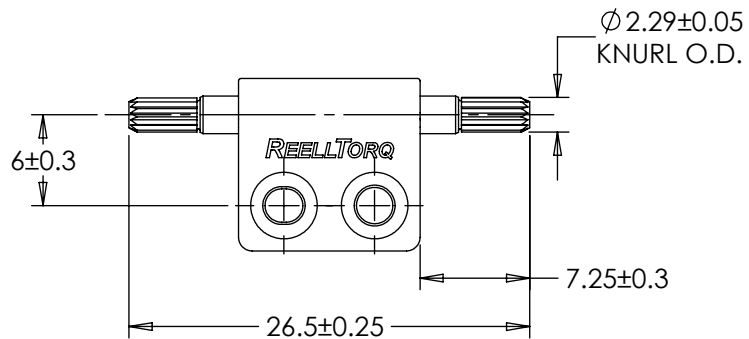
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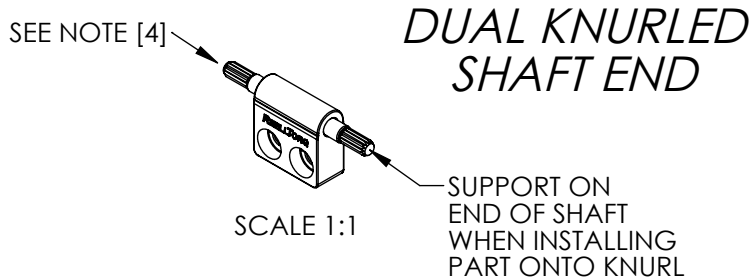
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SCALE: 2:1		DO NOT SCALE DRAWING		SHEET 6 OF 8	

SPECIFICATION SUBJECT TO CHANGE



SEE RT-050 SINGLE FLAG ASSEMBLY DRAWING FOR UNSPECIFIED BRACKET DIMENSIONS  
 SEE RT-050 KNURLED SHAFT END ASSEMBLY DRAWING FOR OTHER DIMENSIONS  
 APPROXIMATE WEIGHT: 3.6 GRAMS



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 Industriestrasse 1a  
 CH-8157 Dielsdorf  
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			PART NO: RT-050		REV: H
			SCALE: 2:1	DO NOT SCALE DRAWING	SHEET 7 OF 8

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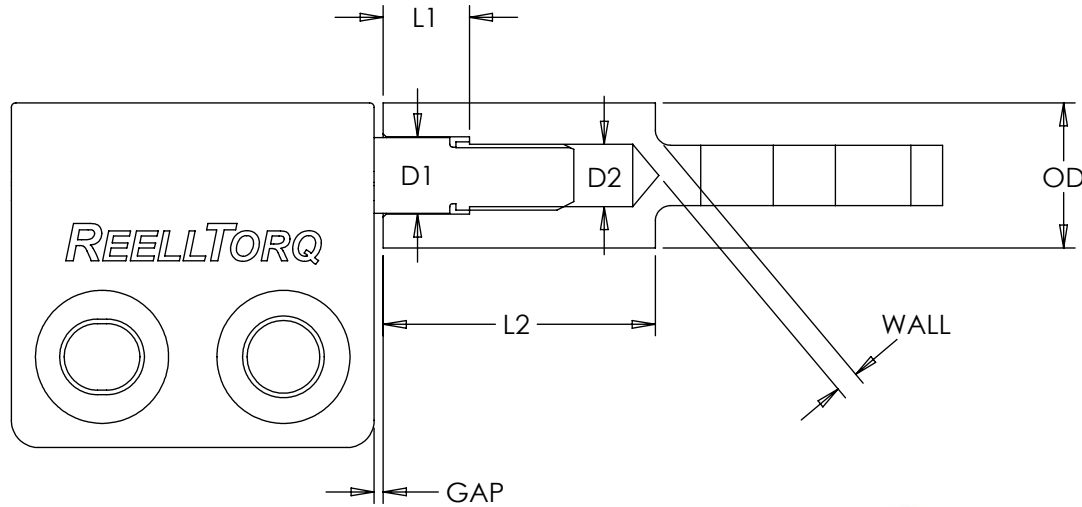
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SPECIFICATION SUBJECT TO CHANGE

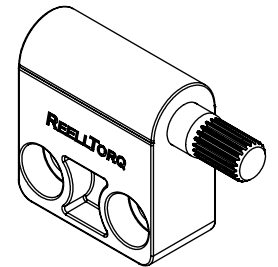
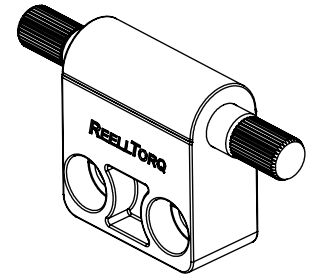
RT-050

MATERIAL	D1	D2	L1	L2	OD	WALL	GAP
DIE CAST ZINC	2.44+/-0.03	2.04+/-0.03	3.5 +/-0.15	7 MIN	4 MIN	1 MIN	0.1 nominal
DIE CAST ALUMINUM							
MILD STEEL	2.55+/-0.03	2.06+/-0.015					
WROUGHT ALUMINUM							

*RECOMMENDED  
MATING GEOMETRY  
FOR KNURLED  
SHAFT END*



SCALE 4 : 1



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SCALE: 1:2		DO NOT SCALE DRAWING		SHEET 8 OF 8

SPECIFICATION SUBJECT TO CHANGE